

EDM Modal

Engineering Data Management Software – Modal Analysis



EDM Modal Introduction

Topic 1

Topic 2

Topic 3

Overview/Discussion of CI has created and why...

Some Engineering Benefits of EDM Modal

- Allows engineers to quickly understand vibration characteristics before investing in expensive 3D analyses
- Frequencies and mode shapes can be experimentally determined without needing detailed 3D models or finite element analysis
- Is an excellent tool to help verify FEA models accurately simulate the physics

EDM Modal & Finite Element Analysis Comparisons

Disk Rotor Splash Shield Modal Analysis Example

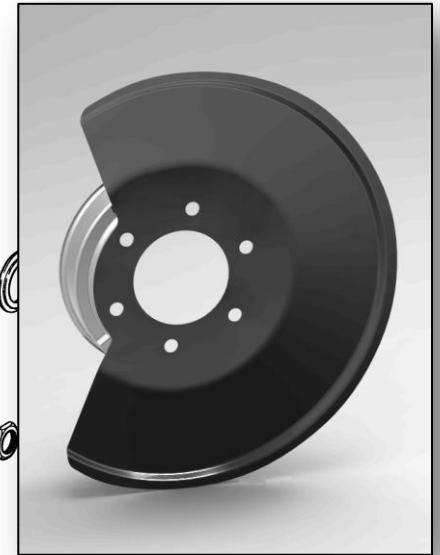
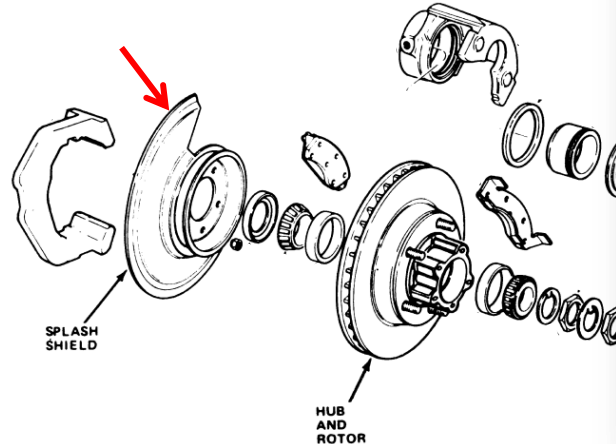


Objective:

Determine the lowest frequency and mode shape using EDM Modal & Finite Element Analysis (FEA)

FEA Challenges:

- Modeling accuracy is critical since frequencies are sensitive to thin part tolerances
- Forming process causes non-uniform thinning in various zones that can be difficult to model
- Part is not a perfect revolution and has bends – requiring 3D Laser Scanning to create geometry

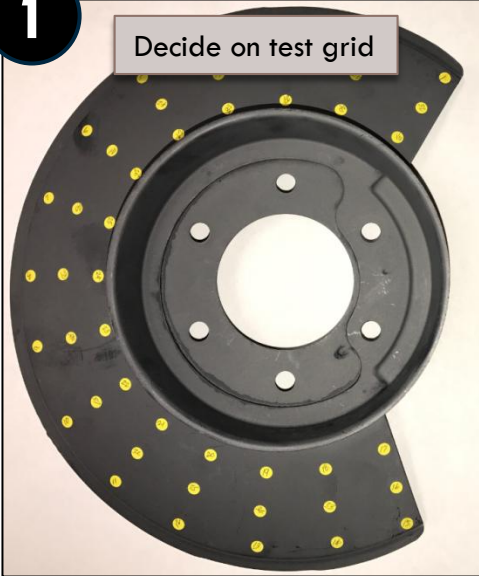


EDM Modal offers direct results without any of the FEA challenges

EDM Modal Evaluation Process

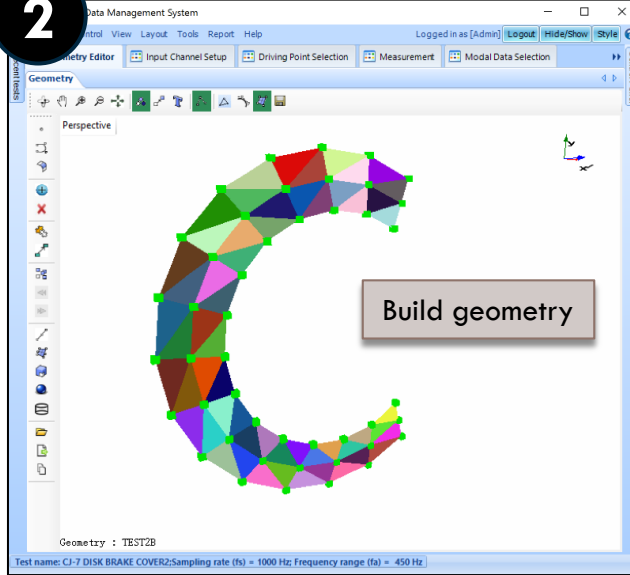
1

Decide on test grid



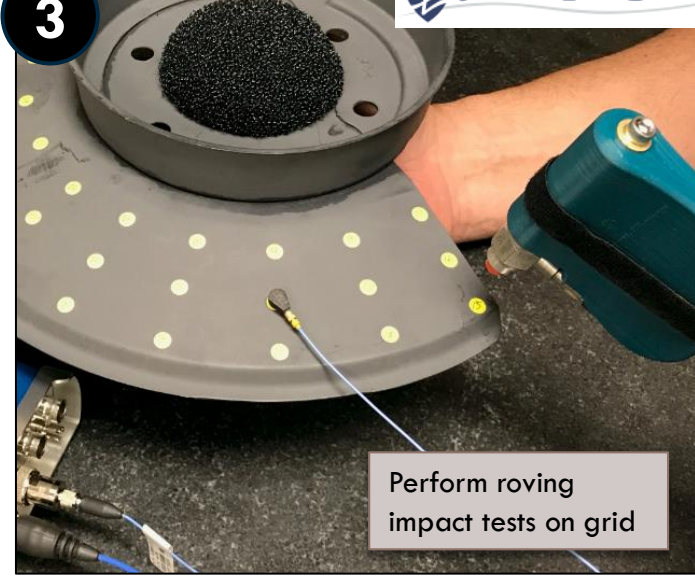
2

Build geometry



3

Perform roving impact tests on grid



Once test is started, EDM Modal directs the test sequence while performing internal data quality checks to insure best accuracy.

EDM Modal Results

4

Process the test data & review results

Mode No.	Frequency(Hz)	Mode 1	Mode 2	Mo
Mode 1	106.812	100	15.014	0.98
Mode 2	109.847	15.014	100	0.08
Mode 3	216.598	0.986	0.086	100

Mode	Enabled	Frequency (Hz)	Damping (%)	Label
F#1	<input checked="" type="checkbox"/>	106.812	0.843	
F#2	<input type="checkbox"/>	109.847	0.252	
F#3	<input type="checkbox"/>	216.598	0.434	

Measurement	Enabled	DOFs	Unit	Label
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-12--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-22--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-32--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-42--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-52--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-62--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-72--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-82--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-92--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-102--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-112--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-122--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15
S#H[Ch2, Ch1] [-1..	<input checked="" type="checkbox"/>	-132--15Z	(g)/(LBF)	H[Ch2, Ch1] [-15

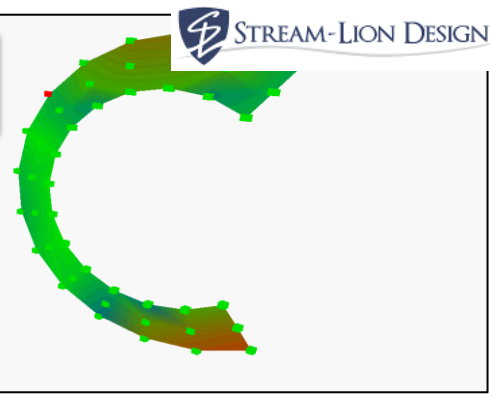
Geometry : TEST2B
Shape : Default_1
F#1 : 106.812 Hz , 0.843 %

Geometry : TEST2B
Shape : Default_1
F#1 : 106.812 Hz , 0.843 %

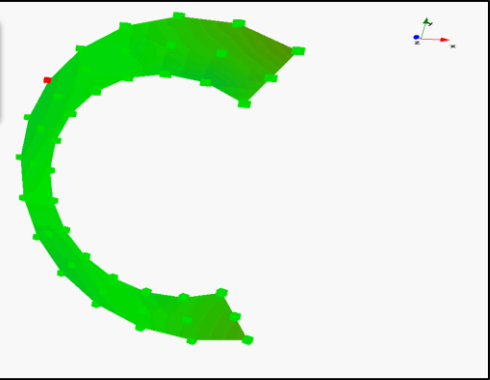
Geometry : TEST2B
Shape : Default_1
F#1 : 106.812 Hz , 0.843 %

Geometry : TEST2B
Shape : Default_1
F#1 : 106.812 Hz , 0.843 %

Mode 1
106.8 Hz



Mode 2
109.8 Hz

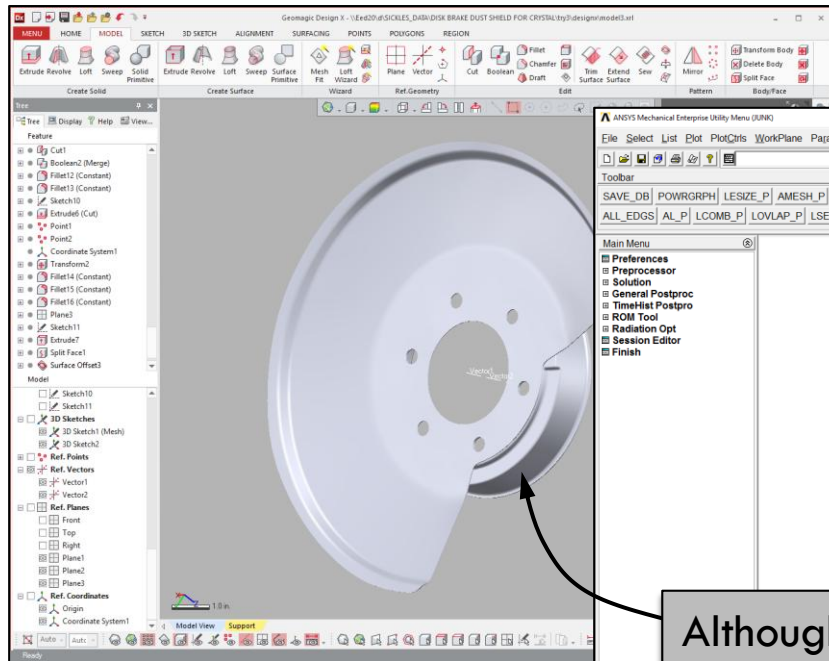


Finite Element Analysis for Comparison

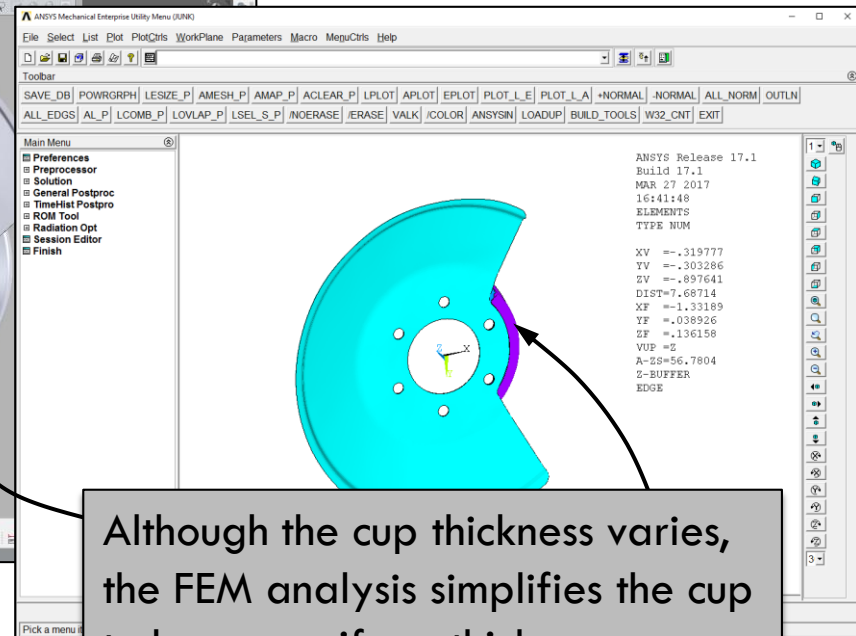
Finite Element Model



Laser Scans



Model from Scans

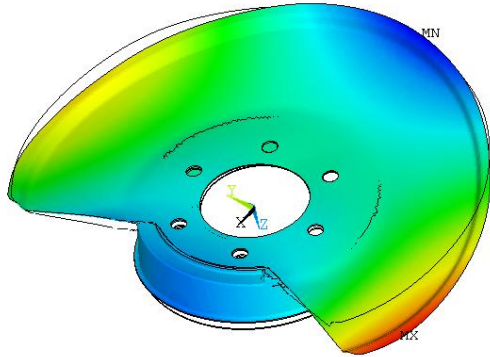


Although the cup thickness varies, the FEM analysis simplifies the cup to have a uniform thickness.

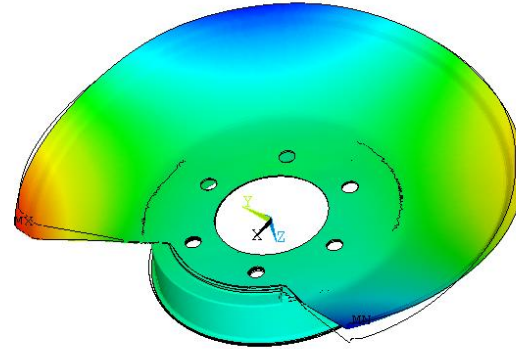
Finite Element Analysis for Comparison



FEM

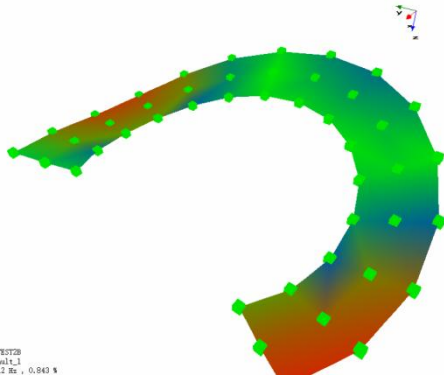


107.7 Hz

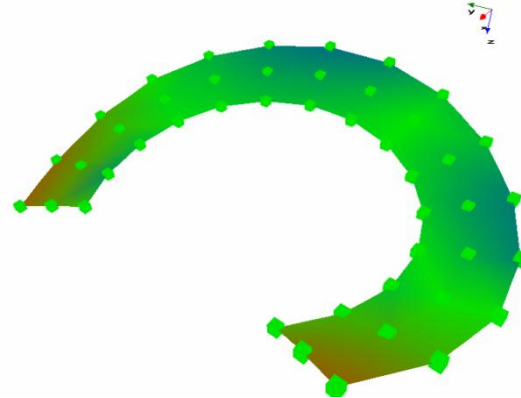


111.7 Hz

EDM
MODAL



106.8 Hz

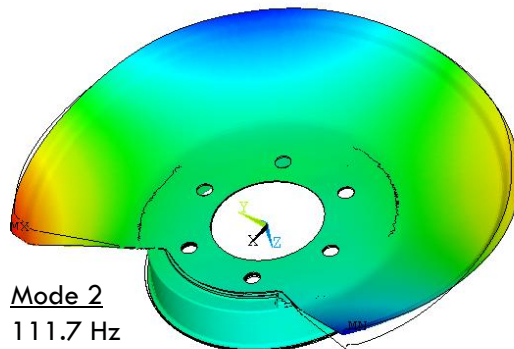
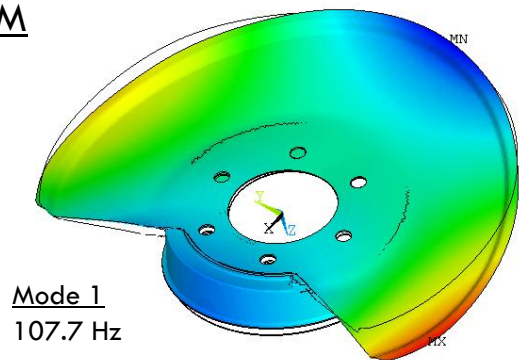


109.8 Hz



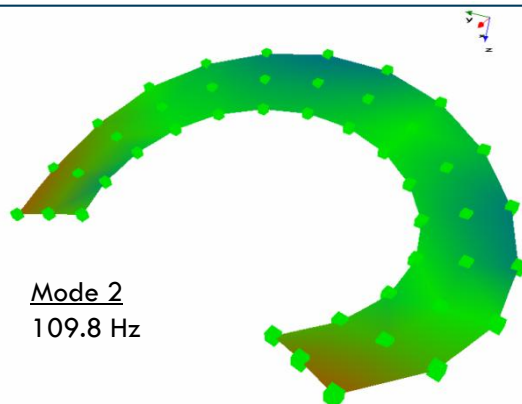
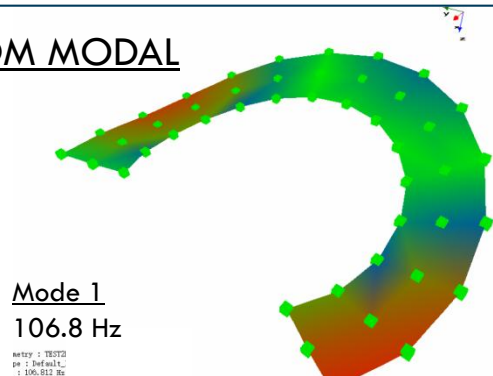
Finite Element Analysis for Comparison

FEM



MODE	FEM RESULT (Hz)	EDM RESULT (Hz)	FEM DIFF (Hz)	FEM % ERROR
1	108	107	1	1%
2	112	110	2	2%
3	206	219	-13	-6%

EDM MODAL



- Good comparison between FEM & EDM Modal
- EDM results show that FEM improvements could be made for closer correlation of the higher modes

Excellent comparison between EDM Modal & Finite Element results!

For more information about EDM Modal, contact:

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